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Original Research Paper

Synthesis of heterogeneous Ag-Cu bimetallic monolith with different mass ratios and their performances for catalysis and antibacterial activity

Manisha Sharma^a, Satyajit Hazra^b, Soumen Basu^{a,*}

^a School of Chemistry and Biochemistry, Thapar University, Patiala, Punjab 147004, India ^b Saha Institute of Nuclear Physics, Kolkata 700064, India

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ABSTRACT

Combination of two or more metallic particles along with high surface area and porous structure exhibits enhanced catalytic as well as antibacterial activity. Here, Ag-Cu bimetallic monoliths were synthesized by nanocasting method by strictly adjusting the molar ratio of Ag-Cu. This work is mainly focused on the effect of molar ratio (Ag:Cu) on surface area $(14-110 \text{ m}^2/\text{g})$ and porous size of bimetallic monoliths, which has great influence on enhancement of catalytic and antimicrobial activity. The catalytic activity of bimetallic Ag-Cu monoliths was evaluated for the reduction of 4-nitrophenol (4-NP) to 4-aminophenol (4-AP) in the presence of excess NaBH₄. The reaction rate follows pseudo-first order for reduction of 4-NP with a reduction efficacy of ~95%. The effect of Ag;Cu molar ratio and reaction conditions on the rate of reaction were investigated. In comparison with novel monometallic silver monoliths, bimetallic Ag-Cu monoliths exhibit high catalytic performance on the reduction of 4-NP. These heterogeneous catalysts were effortlessly recovered and reused (up to 8 cycles) after completion of catalytic reaction. As bimetallic Ag-Cu particles are well-known for antibacterial activity, so bactericidal properties of synthesized monoliths are tested against E. coli and B. subtilis bacteria by minimum inhibitory concentration method (MIC). The calculated EC_{50} (half maximum effective concentration) after completion of incubation period, against *E. coli* and *B. subtilis* were 22.87 ± 0.015 and 23.33 ± 0.09 respectively using Ag/Cu-3 bimetallic monolith.

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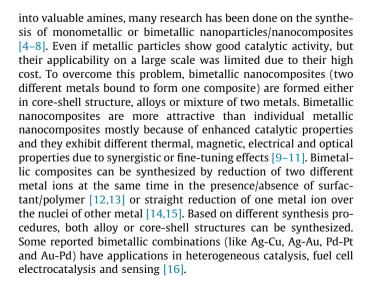
1. Introduction

Manufacturing of various antipyretic and analgesic drugs requires some strong transitional aromatic compounds. These compounds are also used remarkably as a photographic developer, anticorrosion-lubricant and hair-dyeing agent [1]. Thus, being a standard precursor substance for aromatic amino compounds, a novel and cost-effective process for catalytic reduction of hydrogen of nitro-aromatic compound is always in demand. Also, nitro aromatic compounds (like nitrophenols) are considered as most common organic pollutant in waste water introduced from pesticides, dyes, paper, pharmaceuticals and other chemical industries [2]. Nitrophenols has been considered as most toxic and hazardous pollutants by the US Environmental Protection Agency [3]. For removal of nitrophenols from water, an environment friendly system is required. Consequently, to convert these toxic pollutants

E-mail address: soumen.basu@thapar.edu (S. Basu).

* Corresponding author.

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Metallic elements like silver and copper are traditionally well known as bactericidal. The properties of these metal particles get amplified at nanoscale due to high surface area and volume ratio [17,18]. Metallic nanoparticles have a special potential to interact with microbial membrane, due to which they can be used as disinfectants for waste water treatment. Chen et al. have reported the synthesis of Cu-Ag core shell particles by chemical reduction of silver over commercial micrometric Cu particles to study the antioxidation and antibacterial properties [19]. Rousse et al. have studied the antibacterial properties of Cu-Ag bimetallic nanopowders using sonochemically synthesized Cu nanoparticles followed by a coating of silver ions [20].

With regard to realistic applications as a catalyst, porous materials became a hot topic for thorough study. Mesoporous metal nanoparticles as a catalyst have the advantage of very high surface area and large pore size distribution, which help in mass transfer and increase in a number of active sites on the surface of nanomaterial. For catalytic function, numerous promising procedures can be used to synthesize mesoporous materials. Even though numerous papers have been published on synthesis of noble mesoporous metal composites, but hardly some are focused on bimetallic mesoporous monoliths like sliver with copper due to difficult and complex approach needed for the synthesis [21–23].

In this work, synthesis of mesoporous Ag-Cu bimetallic monoliths with a varying molar ratio of Cu has been reported using previously synthesized silver monoliths. Synthesized porous Ag-Cu monoliths have been used as a heterogeneous catalyst to study the catalytic reduction of the nitroaromatic (4-NP) compound. Adding up to this, antibacterial activity against both gram positive and negative bacteria was also studied by minimal inhibitory concentration (MIC) using bimetallic monoliths.

2. Materials

Silver nitrate, ammonia (28–30%), cupric nitrate, nitric acid (69%), sodium hydroxide and sodium borohydride were purchased from Merck. Polyethylene glycol (MW 35,000 g/mol) and cetyltrimethyl ammonium bromide were purchased from Sigma Aldrich. Tetraethoxysilane and 4-nitrophenol (4-NP) were purchased from Alfa Aesar. All the chemicals and reagents used in this study are of analytical grade and used without further purification.

2.1. Preparation of Ag-Cu monolith

The detailed procedure for the synthesis of silver monolith has been discussed in our previous paper [24]. Cupric nitrate was used as precursor for Ag-Cu monolith synthesis. Cupric nitrate sol (in different molar ratios, which is defined in Table 1) along with a 0.1 M NaBH₄ was impregnated into silver monoliths in the presence of nitrogen atmosphere. Later, wet impregnated monoliths were dried for 10 h at 80 °C with a heating rate of 1 °C/min. Impregnation procedure was repeated for at least five times to get homogeneous impregnation of cupric solution into the pore of silver monoliths and to get solid Ag-Cu monoliths. At the time of drying, oxidation of Cu may result in the formation of Cu₂O in a little amount on monolithic surface which is confirmed by

Textural properties of Ag-Cu monoliths.

Table 1

UV–Vis spectroscopy and XRD analysis. Afterwards, composites of Ag-Cu monoliths were finally calcined at 200 °C for 6 h at the heating ramp of 1 °C/min.

2.2. Instrumentations

X-ray diffraction analysis (XRD) was analyzed using Pan Analytical (X'Pert-pro) diffractometer using Cu K α radiation (λ = 1.5406 Å). The sample morphology and elemental analysis were studied by FESEM and EDS by Hitachi SU 8010 field emission scanning electron microscope operating at 30 kV. Detailed structural analysis of bimetallic nature of Ag-Cu monolith was done using a highresolution transmission electron microscope (HRTEM) (FEI TECHNAI-G2 operating at 200 kV). The oxidation state of Ag-Cu monolith was determined from PHI 5200 mode X-ray photo- electron spectroscopy (XPS) system. Surface area and pore-size distributions were evaluated through Brunauer-Emmett-Teller (BET) method and Barrett-Joyner-Halenda (BJH) model by using BEL-SORP MINI-II (Bel, Japan) surface area and pore size analyzer. Before each set of measurements, samples were degassed at 200 °C in vacuum for more than 3 h. The excitation of 4-NP and kinetic parameters were stately studied using a Champion UV- 500 spectrophotometer.

2.3. Antibacterial studies

The antimicrobial activity of synthesized mesoporous Ag-Cu bimetallic monolith (with varying molar ratio) was evaluated by minimum inhibitory concentration (MIC) method against E. coli (MTCC-77) and B. subtilis (MTCC-441). Luria broth (LB) was taken as a medium for growing and preserving the bacterial liquid cultures. 10 ml of bacterial culture was developed from a single colony. 5 ml of LB was used to inoculate the bacterial cells in glass test tubes. Different Ag-Cu bimetallic monoliths (0-660 µg) was added to the bacterial culture and the cultures were transferred to the incubator with constant agitation (130 rpm) for 24 h at 37 °C (under aerobic conditions). Optical density of bacterial culture was noted at 600 nm after completion of action. The outcomes were drew by mean of 3 mutually independent experiments. EC₅₀ (half maximum effective concentration), was also determined to measure the concentration of bimetallic monolith required to attain the 50% reduction in bacterial growth.

2.4. Catalytic reduction of nitro compound

A catalytic stability and activity of heterogeneous Ag-Cu bimetallic catalyst was evaluated for reduction process of 4-NP. The standard procedure for reduction reaction as used by Pradhan et al. [25] was performed in a quartz cuvette (3 ml). Initially, 200 μ L of 0.1 M freshly prepared NaBH₄ solution was mixed to a solution containing 30 μ L of 0.01 M 4-NP and 2 mL of deionized water. The reaction process does not start at all without addition of catalyst. But with the addition of catalyst, it drives to accomplish to conversion 4-AP. The solution was mixed by frail shaking after addition of catalyst and excitation of 4-NP was investigated by UV–Vis spectrophotometer.

Monolith	Ratio (Ag:Cu)	$S_{BET}(m^2g^{-1})$	Mesopore diameter (nm)	Micropore diameter (nm)	Mesopore volume (cm ³ g ⁻¹)	Micropore volume (cm ³ g ⁻¹)
Ag/Cu-0	1:0	14±5	25.06	-	0.04	-
Ag/Cu-1	1:0.5	39 ± 5	21.2	1.2	0.27	0.038
Ag/Cu-2	1:0.75	52 ± 5	12.4	1	0.13	0.055
Ag/Cu-3	1:1	110 ± 5	8.3	1.3	0.25	0.050

3. Results and discussion

3.1. Structural characterizations

According to IUPAC classification, all samples exhibited typical type – IV adsorption isotherm (Fig. 1a). Table 1 displayed the textural properties of Ag-Cu monoliths (with different molar ratios) determined by N₂-physisorption. The specific surface area of Ag-Cu monoliths regularly increases with the enhancement in molar ratio of Cu metal ions, which were calculated through multipoint BET equation. The data of pore size distribution specifies that Ag-Cu monoliths were mostly mesoporous in nature along with a small number of micropores as shown in Fig. 1b.

The UV–Visible spectra for Ag-Cu bimetallic monolith with the different molar ratio (Fig. 2a) showed a change in an absorption spectrum throughout the emergence of monometallic to the bimetallic monolith. It is confirmed from literature, the peak at 424 nm was validated for Ag whereas peak at ~800 nm can be validated to Cu₂O [26,27], which forms due to oxidation of Cu while heating/drying of Ag-Cu monoliths. Although no blue or red shift was observed with the change in the molar ratio of Cu ions change in intensity was noticed. In an attempt to check the crystalline

nature of the synthesized bimetallic Ag-Cu monoliths (with different molar ratio), XRD analysis was carried out. Fig. 2b clearly identify the crystal planes for both Cu and Ag. As shown in XRD pattern, three main characteristic diffraction peaks at $2\theta = 38.22$, 44.34 and 64.36 corresponding to (1 1 1), (2 0 0) and (2 2 0) crystal planes of face-centered cubic (fcc) phase for silver is observed (JCPDS card no. 4-783). Two characteristic diffraction peaks at 20 42.29 and 50.13 corresponding to (111) and (200) crystal planes of fcc phase for copper are observed (JCPDS card no. 4-836). A small peak of Cu₂O (111) was also found with an increment of Cu molar ratio indicating a little oxidation of Cu. Surface micrographs (by SEM analysis) of Ag-Cu monoliths with different molar ratio are shown in Fig. 3. It can observe that the surface morphology and roughness of all samples are almost alike. But the pore size of all the monoliths are different which can be correlated through BIH pore distribution curve. It is also analyzed that with the increase of Cu molar ratio, surface area becomes high because, with the impregnation of nanoparticles, micropores get developed on monolithic system. Further, EDS with elemental mapping was used to confirm the bimetallic structure and the distribution of Ag/Cu-3 monolith. Fig. 4 shows the atoms of Ag and Cu have a homogeneous distribution. To find the elemental composition and oxidation states of

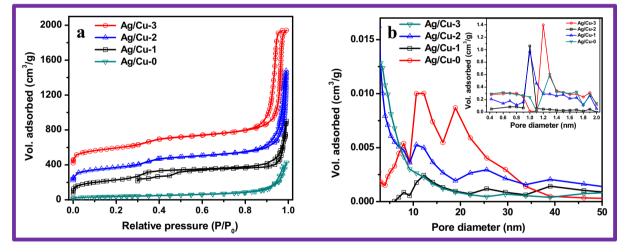


Fig. 1. (a) N₂ adsorption desorption isotherm and (b) mesopore distribution curves through BJH plot (inset contains micropore distribution curves through MP plot) for Ag/Cu monoliths with different molar ratios.

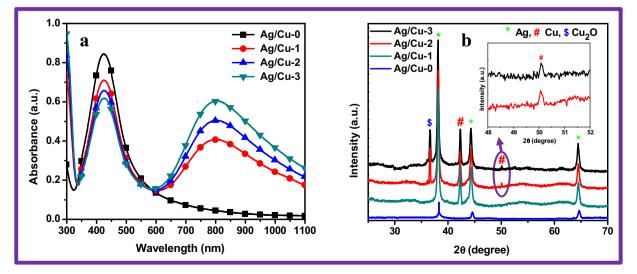


Fig. 2. (a) UV-visible spectra and (b) XRD pattern of Ag/Cu monoliths with different molar ratios.

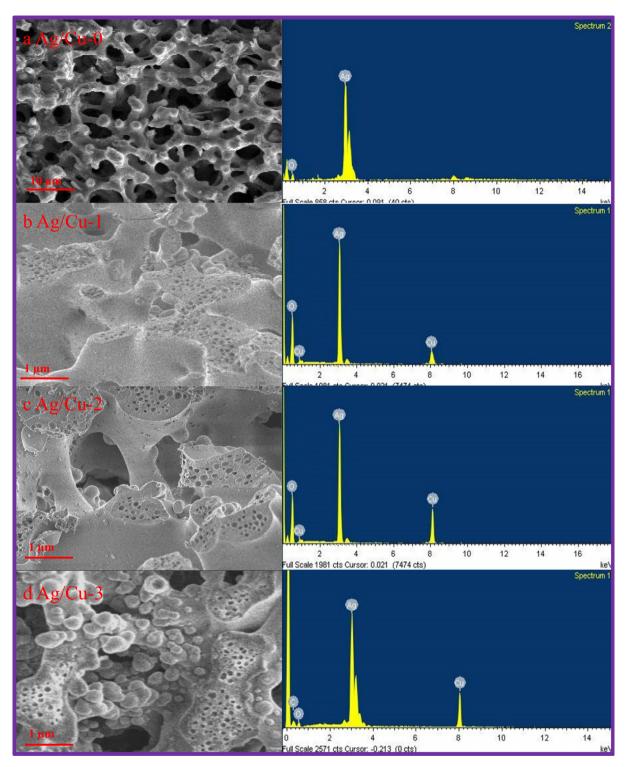


Fig. 3. SEM images and EDX spectrum for Ag/Cu monoliths with different molar ratios.

Ag-Cu monolith, XPS of Ag/Cu-3 was performed. The XPS spectra showing the presence of Ag, Cu and O elemental composition in Fig. 5a. The core level of zero valent Ag confirmed by binding energy values of two peaks, $Ag3d_{5/2}$ (367.6 eV) and $Ag3d_{3/2}$ (373.2 eV), as shown in Fig. 5b. Moreover, no traces of oxidation of Ag are measured due to the good symmetry and peak position. In the core level of Cu2p, two strong peaks for Cu2p_{3/2} (932.3 eV) and Cu2p_{1/2} (952.5 eV) associated with zero-valent Cu are observed (Fig. 5c). Yet, most of the Cu present in Cu(0) state, slight

shake-up lines are also observed due to Cu_2O at peak of 943.1 eV. So, a little amount of oxidation of Cu can be predicted which can be reliable with XRD. Besides, the peak of $O1s_{1/2}$ with binding energy 531.7 eV corresponding to zero-valent O (Fig. 5d) may be the result of the adsorption of O from the atmosphere at the time of heat treatment. TEM analysis was performed to investigate about the core shell structure formation in synthesized bimetallic monoliths. Fig. 6(a and b) shows the core shell nature of Ag/Cu-3 monoliths having core diameter of 25 nm along with 3.7 nm of

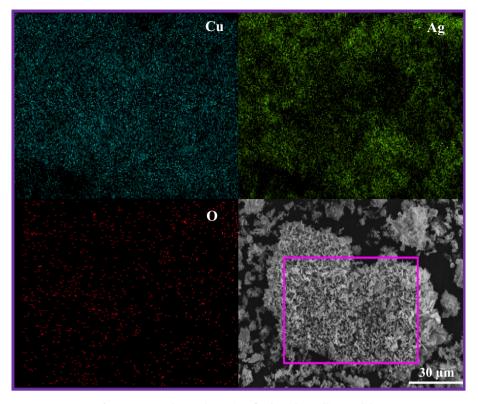


Fig. 4. SEM-EDS elemental mapping of Ag/Cu-3 bimetallic monolith.

Cu shell. A fascinating thing is that in a single shell, a few of Cu encapsulates more than one Ag particles. Fig. 6c shows the selected area electron diffraction (SAED) pattern of Ag/Cu-3 monoliths. SAED pattern supports the formation of bimetallic Ag-Cu monolith and confirms the fcc crystallite planes for Ag and Cu. HRTEM image presenting interface between Ag and Cu has been shown in Fig. 6d.

3.2. Antimicrobial activity

Silver and copper have been known as an antibacterial agent over decades. Due to low cytotoxicity and known antibacterial properties, researcher's interest has been renewed to work on silver and copper nanoparticle synthesis. The antibacterial effect of metallic nanoparticles has been widely studied but the mechanism behind the action has not been interpreted fully. Maximum studies have emphasized that a direct contact between nanoparticles and bacteria results in bacterial cell-wall or membrane rupture and the ruptured cell wall permits the diffusion of nanoparticles inside the bacteria which enhance the changes in biomolecules. Metallic nanoparticles have an antibacterial effect because of continuous release of generation of an oxidative stress by reactive oxygen species (ROS). Silver ions generate ROS and copper induces hydroxyl radicals which help them to rupture both DNA and proteins present in bacteria [20]. Recently, many researchers started working on the synthesis of specific bimetallic nanoparticles (in core shell arrangement) with great chemical stability, very little cytotoxicity and long-term effect. Due to the core shell arrangement chance of oxidation of copper/silver is reduced. Here, in this work, in an attempt to explore the antibacterial performances of Ag-Cu bimetallic monoliths against E. coli and B. subtilis, a constant amount (0-660 µg) Ag-Cu bimetallic monolith was added to 5 ml of LB culture of bacteria. Fig. 7 shows the plot for percentage growth of bacteria (both E. coli and B. subtilis) vs. concentration of Ag-Cu bimetallic monolith. The measured EC₅₀ (half maximum effective concentration) values of bimetallic monolith have been shown in Table 2.

3.3. Catalytic activity

We are observant to the fact that water pollution by phenolic compounds is of massive anxiety. Among them, nitrophenols have been considered as most rebellious and toxic pollutant which occurs in paper and pharmaceutical industrial wastewater. Bimodal porous nature of synthesized monoliths fascinates us to explore their catalytic effect from the point of abatement of water pollution. Initially, the freshly prepared NaBH₄ solution was added to a solution containing 4-NP and water mixture. The reduction process does not start at all but the clear yellow color solution of 4-NP changes into greenish yellow color with the addition of NaBH₄, this change is the resultant of increase in alkalinity (pH 9-10) of the solution, due to this 4-NP transforms into nitrophenolate ions which remain stable if no catalyst is added. An instant change in color was observed after addition of a catalyst in the solution and this change also recommends a shift in the absorbance bands. Fig. 8(a and b) shows the UV–Vis spectra presenting the decrease in the main peak for nitrophenolate ions at λ_{max} = 400 nm along with generation of another peak at λ_{max} = 295 nm indicating generation of 4-AP. The establishment of perfect isosbestic points at λ_{max} = 265 nm and 317 nm specifies that 4-AP is the only product formed. Generally, the 4-NP reduction reaction follows first-order rate law kinetic model in order to quantify the reaction kinetics. Hence, the apparent reaction rate constant k values with respect to all synthesized catalysts were calculated from a linear plot between ln (Ct/ C_0) and time (s) as shown in Fig. 8c and the rate constant (k) can be calculated according to Eq. (1)

$$k = \frac{1}{t} \ln \frac{C_t}{C_0} \tag{1}$$

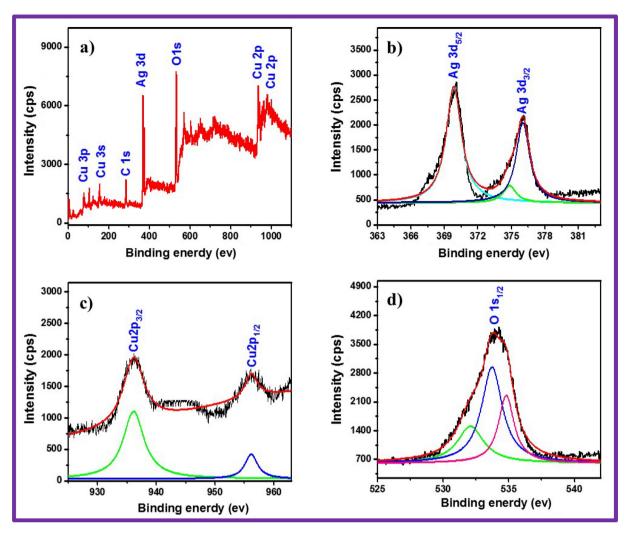


Fig. 5. (a) XPS spectra, (b) Ag 3d core level spectra, (c) Cu 2p core level spectra and (d) O 1s core level spectra for Ag/Cu-3 bimetallic monolith.

where C_0 and C_t are the initial and final concentration of 4-NP at the time (t) respectively. Table 3 displays the apparent rate constant calculated from the logarithmic plot for all samples. The catalytic activity and reduction rate follows in the order of Ag/Cu-3 > Ag/Cu-2 > Ag/Cu-1 > Ag/Cu-0. Due to the synergistic electronic effect, bimetallic composites have high electron density on the surface by means of electron transfer from one metallic state to other. When 4-NP interacts with Ag and Cu, bonding and antibonding interaction occur as a result of overlapping between adsorbate state and metal state. Moreover, bimetallic composites have stronger binding energy as compared to monometallic particles and attributed to strong binding energy bimetallic composites has faster reaction rate constant [28,29]. Besides, high surface area and number of active sites are considered as other factors for the enhanced catalytic performance of Ag/Cu-3 monoliths.

Here, a thought must be paid to a fact that, in all cases, no induction period (delay time t_0) was noticed and the reduction started immediately after addition of a catalyst in the reaction mixture. This induction period is supposed to be the time needed for activation of catalyst in the reaction mixture or for NaBH₄ to eliminate surface oxides on the catalyst. This is an opposite behavior to the other reported literature by some groups [30,31]. In this case, hydrogen ions liberated from NaBH₄ purged out the air and stops the oxidation of 4-AP as all reactions were carried out in atmospheric conditions. Development of small bubbles on the surface of the catalyst after addition of NaBH₄ helps in mixing of the solu-

tion and provides optimum conditions for regular reaction to take place.

Amount of catalyst used for catalytic reduction also has a significant effect in controlling the rate of the reaction and to quantify this effect, amount of catalyst was altered keeping rest of the parameters constant. The rate of the reduction reaction escalates with a simultaneous increase in catalyst amount. Rate vs. amount of catalyst plot is shown in Fig. 8d. Also, a connection between the concentration of either 4-NP or NaBH4 and rate constant was acknowledged. Although keeping rest of the parameters constant, increase in the concentration of 4-NP resulted in a decrement in rate constant was observed (Fig. 9a) because the high concentration of 4-NP fully occupied most of the surface of the catalyst and slow downs the reaction whereas an increase in concentration of NaBH₄ results in escalation of rate (Fig. 9b). This report concludes that only H⁻ ions get absorbed and with more concentration of H⁻ ions on the surface of catalyst leads to enhancement of the rate of reaction. But, above 500 µl concentration of NaBH₄ almost constant rate is observed due to the competitive adsorption of both 4-NP and NaBH₄ on the surface of Ag-Cu monoliths. Similar findings were detected by other research groups [5,32,33].

3.3.1. Turnover frequency

For evaluating the catalytic efficiency of heterogeneous Ag-Cu monoliths, turnover number (TON) and turnover frequency (TOF) can be used [34]. TON is characteristically defined as the total

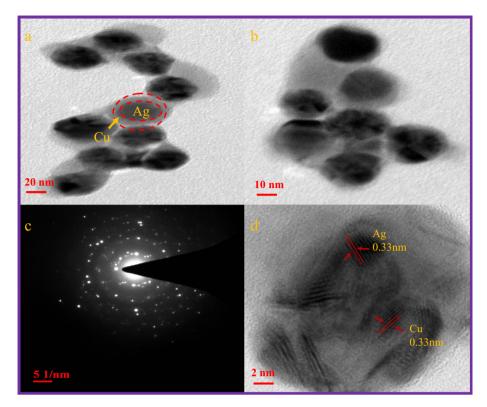


Fig. 6. HRTEM images of Ag/Cu-3 bimetallic monolith with (a) low, (b) high magnifications, (c) SAED pattern and (d) HRTEM image showing interface between Ag and Cu.

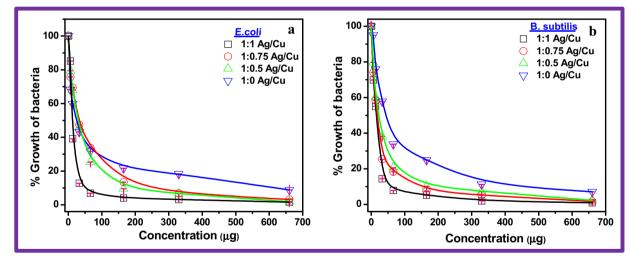


Fig. 7. Plots showing percentage of bacterial growth with respect to concentration of Ag/Cu monoliths with different molar ratios against gram negative (*E. coli*) and gram positive (*B. subtilis*) bacteria.

Table 2

Antibacterial effect of Ag-Cu bimetallic monoliths against *E. coli* and *B. subtilis* measured by EC_{50} .

Monolith	E. coli	B. subtilis
Ag/Cu-0	40.85 ± 0.012	46.23 ± 0.1
Ag/Cu-1	38.056 ± 0.034	32.51 ± 0.07
Ag/Cu-2	33.86 ± 0.009	28.33 ± 0.16
Ag/Cu-3	22.87 ± 0.015	23.33 ± 0.09

$TOF = \frac{TON}{Time}$

TOF is characteristically defined as the total number of reactant molecules converted into desired product per unit time (s) per gram of Ag-Cu monoliths. Table 3 shows the catalytic efficiency with TOF of Ag-Cu monoliths.

number of reactant molecules passes through the catalytic cycle beforehand the catalyst gets inactivated.

$$TON = \frac{Number of reactant molecules}{Number of catalyst molecules} \times yield$$

3.3.2. Thermodynamic study

Thermodynamic parameters (like activation energy) for catalytic reduction of 4-NP for all monoliths, were evaluated at various temperatures (283 K, 288 K, 293 K and 298 K). Non- linear increase in rate constant was observed by mean of increase in tem-

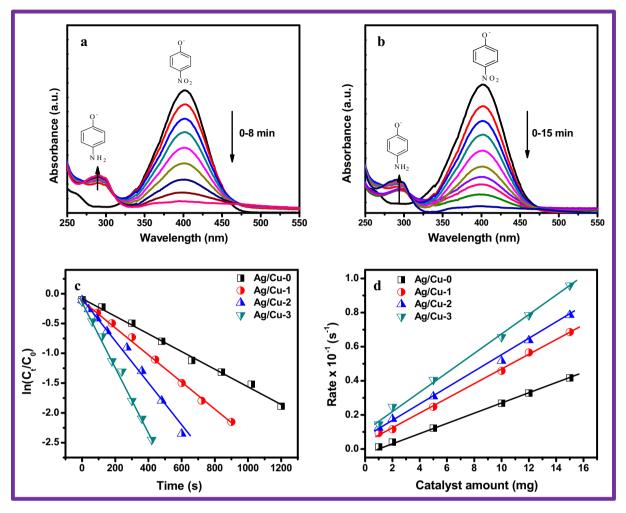


Fig. 8. UV–Visible spectra showing evolution of 4-AP for (a) Ag/Cu-3 and (b) Ag/Cu-1 bimetallic monolith; plot showing kinetic study (c) $ln(C_t/C_0)$ vs. time and (d) rate vs. catalyst amount.

Table 3
The rate constants and corresponding TOF values for the catalytic reduction of 4-NP over different Ag-Cu monoliths.

Monolith	$S_{BET} (m^2 g^{-1})$	Time (min)	Rate constant (k, 10^{-2} s^{-1})	TOF (h^{-1})
Ag/Cu-0	14 ± 5	20	0.46	37.5
Ag/Cu-1	39 ± 5	15	2	52.1
Ag/Cu-2	52 ± 5	10	3.7	80.6
Ag/Cu-3	110 ± 5	8	5.5	116.6

perature (Fig. 10a). Activation energy (E_g) of 4-NP reduction reaction was calculated using Arrhenius equation:

$$\ln k = -\frac{E_a}{RT} + \ln A \tag{2}$$

where k is rate constant at temperature (T), A is absorbance and R is the molar gas constant. The calculated E_a using Ag-Cu bimetallic monolith as heterogeneous catalyst was found to be 82.7 kJ mol⁻¹.

Thermodynamic parameters like enthalpy change (Δ H) and entropy change (Δ S) were also calculated (Table 4) and the reaction was found to be endothermic which is not related to the catalyst used because measured Δ H values were more than zero.

In comparison with other published works, the as synthesized Ag-Cu bimetallic monoliths showed a high rate of conversion of 4-NP to 4-AP (Table 5). Therefore, it could be considered that Ag-Cu bimetallic monoliths could be utilized as an additional catalyst for the catalytic reduction of 4-NP to 4-AP at room temperature.

3.3.3. Reusability of catalyst

Reusability of a catalyst is an important aspect in decrease the production cost of catalyst. Here, reusability of the Ag-Cu bimetallic monoliths were examined in consecutive catalytic cycles, was reused at least 8 times for 4-NP reduction reaction (Fig. 10b). There is no permanent adsorption of 4-NP occurs over the surface of Ag-Cu bimetallic monoliths due to which it can directly be separated by simple filtration and centrifugation. The percentage reduction was maintained over 60–75% after 8 cycles.

4. Conclusion

Mesoporous bimetallic Ag-Cu monoliths with a small amount of micropores were synthesized via nanocasting method. Of interest is that the synthesized monoliths showed effective bactericidal against *E. coli* and *B. Subtilis* and calculated EC_{50} using Ag/Cu-3 bimetallic monolith after 24 h of incubation was found to be

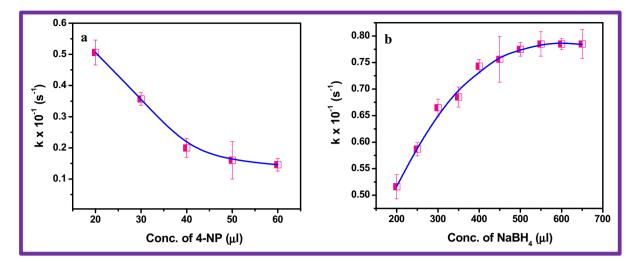


Fig. 9. Effect of concentration of (a) 4-NP and (b) NaBH₄ on rate of reduction reaction using Ag/Cu-3 monolith as catalyst [condition: dose of catalyst – 0.2g/L; agitation speed – 200 rpm; temperature – 25 °C].

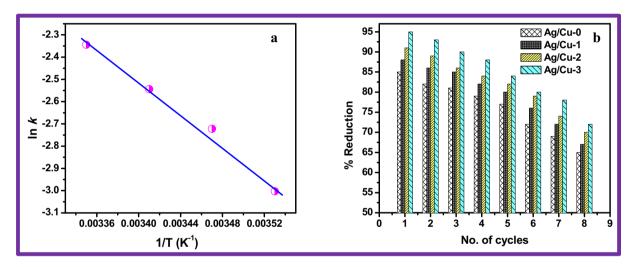


Fig. 10. Plots of (a) lnk vs. 1/T to define the thermodynamic parameters for Ag/Cu-3 monolith and (b) percentage reduction vs. no. of cycles to check the reusability of the catalyst.

Table 4

Temperature-dependent reduction rate of 4-NP reduction using Ag/Cu-3 monoliths.

Temperature (K)	$k\;(s^{-1})\times 10^{-2}$	E_a (kJ mol ⁻¹)	$\Delta H (kJ mol^{-1})$	$\Delta S (J \text{ mol}^{-1} \text{ K}^{-1})$
283	2.4	82.7	11.2	45.12
288 293 298	3.6			
293	4.0			
298	4.9			

Table 5

A comparative analysis for the catalytic reduction reaction of the different catalysts.

Catalyst	Catalyst amount (g/L)	4-NP (M)	NaBH ₄ (M)	Rate (s^{-1})	Percentage rate of reduction	Reference
Cu-Ag/CA	-	$1 imes 10^{-2}$	0.015	$0.44 imes 10^{-2}$	88	[35]
Pt ₃ Au1-PDA/RGO	2	$1 imes 10^{-2}$	0.1	$9.58 imes 10^{-3}$	Σ100	[36]
Au/g-C3N4	0.2	$1 imes 10^{-2}$	0.03	$0.61 imes 10^{-3}$	95	[37]
AuNPs/GNs	25	$1 imes 10^{-2}$	0.01	$1.44 imes 10^{-2}$	Σ80	[38]
Ag/Cu-3	0.2	$1 imes 10^{-2}$	0.1	5.23×10^{-2}	96	Current study

 22.87 ± 0.015 and 23.33 ± 0.09 respectively. Furthermore, kinetic catalytic reduction reactions of 4-NP in the presence of bimetallic Ag-Cu monolith (with different molar ratio) by NaBH₄ were per-

formed. Additionally, kinetic rate constant and activation energy were also evaluated to be $2-5.5 \times 10^{-2} (s^{-1})$ and $82.7 \text{ kJ} \text{ mol}^{-1}$. The catalyst efficiency was determined on the basis of TOF and

recyclability. The new as-prepared mesoporous bimetallic Ag-Cu catalysts are stable, efficient, easy to prepare, and recyclable and thus have potential for industrial applications.

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